

#### The Extrusioneers



# Extruder

Reifenhäuser single-screw extruders meet your product requirements – they are customized and efficient. But they are also highly flexible as they cover a broad range of applications and raw materials. At the same time, they are always custom-designed to meet special product requirements. And our modular extruder design makes customization extremely cost-efficient.

The second

# **Extruder** Portfolio

<b>2-Design</b> Motor behind gearbox
U-Design Motor beside barrel

Extruder (Ø)	[mm]	25 – 250	
Processing length	[L/D]	25 - 36	
Screw type		3-zones, vacuum or barrier	
Extruder design		Z-Type or U-Type	
Drive power	[kW]	5 - 600	
Plasticizing capacity	[kg/h]	max. 1,250	

You can configure your extruder to your requirements using our three equipment variants.

#### Extruder setup

Smart	Advanced	Premium
High-alloyed hard phasing alloy on iron base	High-alloyed hard phasing alloy on iron base with vanadium carbides	Two-phase hard alloy on nickel bases with tungsten carbides
Screw with high surface hardness	Armored screw flight with high wear protection against abrasion	Maximum wear protection against abrasion, corrosion and adhesion by full-flight armoring
Stationary design	Movable design	Customized design
IEC norm drive	Asynchronous drive with air cooling	Asynchronous drive withwater cooling
Basic version according to catalogue	Reifenhäuser design for longer life-time	Reifenhäuser design for longer life-time and with screw removal backwards
Closed	With vacuum venting opening and closure plug	With vacuum venting opening and vacuum dome
Standard hole pattern	Customized hole pattern	Wedge closing device
Standard	With cooling and material outlet	With cooling, material outlet and gas injection nozzle
Direct connection	With centralized water distribution	With centralized water distribution and chiller
With convection flaps	With convection flaps and heat isolation	With convection flaps , heat isolation and protection against contact
	Barrel hood	Full cover
	Standard	Integrated in cover hood
Direct connection	Terminal box	Electrical cabinet with control unit
	High-alloyed hard phasing alloy    High-alloyed hard phasing alloy    on iron base    Screw with high surface hardness    Stationary design    IEC norm drive    Basic version according to catalogue    Closed    Standard hole pattern    Standard    Direct connection    With convection flaps	High-alloyed hard phasing alloy on iron baseHigh-alloyed hard phasing alloy on iron base with vanadium carbidesScrew with high surface hardnessArmored screw flight with high wear protection against abrasionStationary designMovable designIEC norm driveAsynchronous drive with air coolingBasic version according to catalogueReifenhäuser design for longer life-timeClosedWith vacuum venting opening and closure plugStandard hole patternCustomized hole patternStandardWith cooling and material outletDirect connectionWith centralized water distributionWith convection flapsBarrel hood-Standard

Reifenhäuser Extrusion Systems GmbH Spicher Strasse 46 53844 Troisdorf, Germany T +49 2241 481 - 345 sales@reifenhauser.com

### www.reifenhauser.com